



PRODUCT SPECIFICATION
THE GOODYEAR TIRE & RUBBER CO.
GOODYEAR CHEMICAL AKRON , OH 44306-3299
USA: 1-800-548-8107

BUDENE 1280

Description : BUDENE 1280 is a high cis (98% Typical) polybutadiene containing a non -staining , slightly discoloring antioxidant . It is packaged as 35 Kg (77 pound) bales with a weight tolerance of +/- 3 lbs.

PROPERTY	LIMITS	TEST METHOD
Appearance	off white to light amber	Visual
Volatiles , %, unmilled sample	<= 0.50	ASTM D 5668
Mooney, ML-4' @ 100 C, unmilled sample	40 +/- 5	ASTM D 1646
Organic acid , %	0.775 +/- 0.375 +/-	ASTM D 5774

This product should be stored in its original packaging in a dry atmosphere away from heat and ultraviolet light .

As a guideline , BUDENE 1280 should be re -tested every 24 months following the date of manufacture .
The most appropriate test would be Mooney .

Goodyear test methods are available upon request .

Check with your Goodyear salesperson to confirm the revision number of the most recent specification .