according to the OSHA Hazard Communication Standard



Therminol® 55 Heat Transfer Fluid

PRD / SDSUS / Z8 / 0001

Version Revision Date: SDS Number: Date of last issue: 10/06/2023 1.6 08/20/2024 150000093433 Date of first issue: 09/06/2016

SECTION 1. IDENTIFICATION

Product name : Therminol® 55 Heat Transfer Fluid

Product code : 34126-00, P3412600, P3412601, P3412603, P3412604,

P3412602, P3412605, E3412601, P3412607

Manufacturer or supplier's details

Company name of supplier : Eastman Chemical Company

Address : 200 South Wilcox Drive

Kingsport TN 37660-5147

Telephone : (423) 229-2000

Emergency telephone : CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

Recommended use of the chemical and restrictions on use

Recommended use : Heat transfer fluids

Restrictions on use : None known.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Aspiration hazard : Category 1

GHS label elements

Hazard pictograms



Signal Word : Danger

Hazard Statements : H304 May be fatal if swallowed and enters airways.

Precautionary Statements : Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON

CENTER/ doctor.

P331 Do NOT induce vomiting.

Storage:

P405 Store locked up.

according to the OSHA Hazard Communication Standard



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Disposal:

P501 Dispose of contents/ container to an approved waste dis-

posal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

Chemical name	CAS-No.	Concentration (% w/w)
benzene, C14-30-alkyl derivatives	68855-24-3	>= 90 - <= 100

Eastman is committed to the safety, health and environment of our employees, our customers, and the communities we operate within. As part of this commitment, Eastman's Safety Data Sheets (SDS) are prepared in accordance with all applicable national and local regulations. The compositions of our documents reflect these requirements which include, but are not limited to, requirements under the Globally Harmonized System of Classification and Labeling (GHS). These compositions commonly involve the use of ranges versus specific analytical values. If you require a composition that is more specific, please refer to the Certificate of Analysis, sales specification, or contact your Customer Service Representative.

SECTION 4. FIRST AID MEASURES

If inhaled Remove person to fresh air and keep comfortable for

breathing.

If breathing is difficult, give oxygen. Get medical attention if symptoms occur.

In case of skin contact Wash off with soap and plenty of water.

If skin irritation occurs: Get medical advice/ attention.

Wash contaminated clothing before reuse.

In case of contact, immediately flush eyes with plenty of water In case of eye contact

for at least 15 minutes.

Get medical attention if symptoms occur.

Call a physician or poison control center immediately. If swallowed

Do NOT induce vomiting.

Rinse mouth.

Never give anything by mouth to an unconscious person.

Most important symptoms

and effects, both acute and

delayed

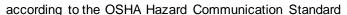
Aspiration hazard

Causes mild skin irritation.

The molten product can cause serious burns. May be fatal if swallowed and enters airways.

Notes to physician IF SWALLOWED: Immediately call a POISON CENTER/

doctor.





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Do NOT induce vomiting. Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray

Carbon dioxide (CO2)

Dry chemical

Foam

Unsuitable extinguishing

media

Do not use a solid water stream as it may scatter and spread

fire

Hazardous combustion prod-

ucts

Hazardous decomposition products due to incomplete

combustion Carbon oxides

Further information : Use a water spray to cool fully closed containers.

Do not allow run-off from fire fighting to enter drains or water

courses.

Special protective equipment :

for fire-fighters

Wear an approved positive pressure self-contained breathing

apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- :

tive equipment and emer-

gency procedures

Ventilate the area.

Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.

Avoid contact with skin and eyes. Material can create slippery conditions.

Wear appropriate personal protective equipment.

Local authorities should be advised if significant spillages

cannot be contained.

Environmental precautions : Clear up spills immediately and dispose of waste safely.

Avoid release to the environment.

Methods and materials for containment and cleaning up

Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite)

and transfer to a container for disposal according to local /

national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Do not breathe vapors or spray mist.

Handle product only in closed system or provide appropriate

exhaust ventilation at machinery.

In case of insufficient ventilation, wear suitable respiratory

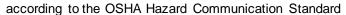
equipment.

Keep away from flames and sparks.

Wear appropriate personal protective equipment.

Avoid contact with skin, eyes and clothing.

Wash thoroughly after handling.





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Wash contaminated clothing before reuse.

Drain or remove substance from equipment prior to break-in

or maintenance.

Handle in accordance with good industrial hygiene and safety

practice.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated

place

Keep in a cool place away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Good general ventilation (typically 10 air changes per hour)

should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne

levels to an acceptable level.

Personal protective equipment

Respiratory protection : Use a properly fitted, particulate filter respirator complying

with an approved standard if a risk assessment indicates this

is necessary.

Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable.

If engineering controls do not maintain airborne

concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved

respirator must be worn.

Hand protection

Remarks : Wear suitable gloves. When handling hot material, use heat

resistant gloves.

Eye protection : Wear safety glasses with side shields (or goggles).

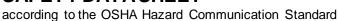
Skin and body protection : Wear suitable protective clothing.

Protective measures : Ensure that eye flushing systems and safety showers are

located close to the working place.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid





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Color : yellow

Odor : characteristic

Odor Threshold : not determined

pH : not determined

Melting point/range : -65 °F / -54 °C

Boiling point/boiling range : 664 °F / 351 °C

(1,013 hPa)

Flash point : $331 \, ^{\circ}\text{F} / 166 \, ^{\circ}\text{C}$

Method: Pensky-Martens closed cup

Evaporation rate : not determined

Flammability (solid, gas) : Not applicable

Self-ignition : 649 °F / 343 °C

Method: ASTM E659

Upper explosion limit / Upper

flammability limit

not determined

Lower explosion limit / Lower

flammability limit

not determined

Vapor pressure : 0.0228 kPa (199 °F / 93 °C)

Relative vapor density : not determined

Relative density : $0.876 (59 \, ^{\circ}\text{F} / 15 \, ^{\circ}\text{C})$

Density : 868 kg/m3 (77 °F / 25 °C)

Solubility(ies)

Water solubility : 0.001 g/l (77 °F / 25 °C)

Partition coefficient: n-

octanol/water

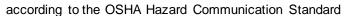
: log Pow: 6.6

Autoignition temperature : not determined

Decomposition temperature : not determined

Viscosity

Viscosity, dynamic : not determined





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Viscosity, kinematic : 19 mm2/s (104 °F / 40 °C)

3.5 mm2/s (212 °F / 100 °C)

Explosive properties : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : None reasonably foreseeable.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reac-

tions

None known.

Conditions to avoid : Heating in air.

Keep away from flames and sparks.

Incompatible materials : Strong oxidizing agents

Hazardous decomposition

products

: Emits acrid smoke and fumes when heated to decomposition.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

Components:

benzene, C14-30-alkyl derivatives:

Acute oral toxicity : LD50 Oral (Rat): > 15,800 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 7,940 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Product:

Remarks : No data available

according to the OSHA Hazard Communication Standard



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Components:

benzene, C14-30-alkyl derivatives:

Species : Rabbit Exposure time : 24 h

Result : Mild skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Remarks : No data available

Components:

benzene, C14-30-alkyl derivatives:

Species : Rabbit

Result : slight irritation

Exposure time : 24 h

Assessment : Not classified

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Product:

Remarks : No data available

Components:

benzene, C14-30-alkyl derivatives:

Test Type : Skin Sensitization
Species : Guinea pig
Result : non-sensitizing

Germ cell mutagenicity

Not classified based on available information.

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Components:

benzene, C14-30-alkyl derivatives:

Genotoxicity in vitro : Test Type: Mutagenicity - Bacterial

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Metabolic activation: +/- activation

Method: Bacterial Reverse Mutation Assay

Result: negative

Test Type: Mutagenicity - Mammalian Metabolic activation: +/- activation

Method: In vitro Mammalian Chromosome Aberration Test

Result: negative

Test Type: Mutagenicity - Mammalian Metabolic activation: +/- activation

Method: In vitro Mammalian Cell Gene Mutation Test

Result: negative GLP: GLP

Carcinogenicity

Not classified based on available information.

Product:

Remarks : This information is not available.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is

identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Product:

Effects on fertility : Remarks: No data available

STOT-single exposure

Not classified based on available information.

Product:

Remarks : No data available

Components:

benzene, C14-30-alkyl derivatives:

Routes of exposure : inhalation (dust/mist/fume)
Target Organs : Respiratory system
Assessment : Not classified

STOT-repeated exposure

Not classified based on available information.

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Product:

Remarks : No data available

Components:

benzene, C14-30-alkyl derivatives:

Routes of exposure : Oral

Target Organs : Kidney, Liver Assessment : Not classified

Routes of exposure : inhalation (dust/mist/fume)

Target Organs : Blood

Assessment : Not classified

Repeated dose toxicity

Product:

Remarks : No data available

Components:

benzene, C14-30-alkyl derivatives:

Species : Rat, male and female

NOAEL : >= 65.9 mg/kg Application Route : in feed

Exposure time : 90 days
GLP : GLP

Target Organs : Kidney, Liver

Species : Rat, male and female

NOAEL : 500 mg/kg Application Route : Oral Study Exposure time : 39 d

Species : Rat, male and female

 $>= 36 \text{ mg/m}^3$

Application Route : inhalation (dust/mist/fume)

Exposure time : 28 days GLP : GLP Target Organs : Blood

Species : Rat, male and female

NOAEL : 10000 ppm Application Route : in feed Exposure time : 28 days

Aspiration toxicity

May be fatal if swallowed and enters airways.

Product:

No data available

according to the OSHA Hazard Communication Standard



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Components:

benzene, C14-30-alkyl derivatives:

May be fatal if swallowed and enters airways.

Experience with human exposure

Product:

Inhalation : Remarks: None known.

Skin contact : Remarks: None known.

Eye contact : Remarks: None known.

Ingestion : Remarks: May be fatal if swallowed and enters airways.

Further information

Product:

Remarks : None known.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 1,000 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 600 mg/l

NOEC (Daphnia magna (Water flea)): 0.0075 mg/l

Exposure time: 48 h

Toxicity to algae/aquatic

plants

EC50 (Selenastrum capricornutum (green algae)): > 1,000

mg/l

Exposure time: 72 h

Toxicity to fish (Chronic tox-

icity)

NOEC:

Remarks: No data available

Toxicity to daphnia and other :

aquatic invertebrates (Chron-

Exposure time: 21 d

taviaita)

ic toxicity) Remarks: Read-across from a similar material

Components:

benzene, C14-30-alkyl derivatives:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l

Exposure time: 96 h

LC50 (Pimephales promelas (fathead minnow)): > 1,000 mg/l

Exposure time: 96 h

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aquatic invertebrates

Toxicity to daphnia and other : EL50 (Daphnia magna (Water flea)): > 600 mg/l

Exposure time: 48 h

Remarks: (saturated concentration; limited solubility)

Toxicity to algae/aquatic

plants

EC50 (Selenastrum capricornutum (green algae)): > 1,000

mq/l

Exposure time: 72 h

Persistence and degradability

Product:

Biodegradability Remarks: Not readily biodegradable.

BOD/COD Remarks: No data available

Components:

benzene, C14-30-alkyl derivatives:

Result: Not readily biodegradable. Biodegradability

Biodegradation: 4 %

Method: Ready Biodegradability: CO2 Evolution Test

Result: Not readily biodegradable.

Biodegradation: 1 %

Method: Inherent Biodegradability: Modified SCAS Test

Bioaccumulative potential

Product:

Bioaccumulation Bioconcentration factor (BCF): 3.16

Components:

benzene, C14-30-alkyl derivatives:

Bioaccumulation Bioconcentration factor (BCF): 3.16

Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-

octanol/water

log Pow: 6.6

Mobility in soil No data available

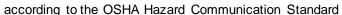
Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues Dispose of in accordance with local regulations.





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Empty containers should be taken to an approved waste handling site for recycling or disposal.

This material when discarded may be a hazardous waste as that term is defined by the Resource Conservation and Recovery Act (RCRA), 40 CFR 261.24, due to its toxicity characteristic. This material should be analyzed in accordance with Method 1311 for the compound D018 BENZENE.

Consult 40 CFR 268.40 or appropriate local regulations for concentration based standards.

This product meets the criteria for a synthetic used oil under the U.S. EPA Standards for the Management of Used Oil (40 CFR 279). Those standards govern recycling and disposal in lieu of 40 CFR 260 -272 of the Federal hazardous waste program in states that have adopted these used oil regulations. Consult your attorney or appropriate regulatory official to be sure these standards have been adopted in your state. Recycle or burn in accordance with the applicable standards.

Eastman Chemical Company operates a used fluid return program for certain fluids under these used oil standards. Contact your Sales Representative for details.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.





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SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Aspiration hazard

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

AllC : On the inventory, or in compliance with the inventory

DSL : All components of this product are on the Canadian DSL

ENCS : On the inventory, or in compliance with the inventory

ISHL : On the inventory, or in compliance with the inventory

KECI: On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TECI: On the inventory, or in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

according to the OSHA Hazard Communication Standard

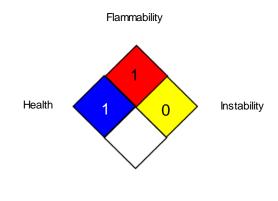


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NFPA 704:



Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AllC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate: NTP - National Toxicology Program: NZloC - New Zealand Inventory of Chemicals: OECD - Organization for Economic Co-operation and Development: OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance: PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act



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(United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Other means of identification 84961-70-6

Sources of key data used to

compile the Material Safety

Data Sheet

www.therminol.com/products/

Revision Date : 08/20/2024

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / Z8